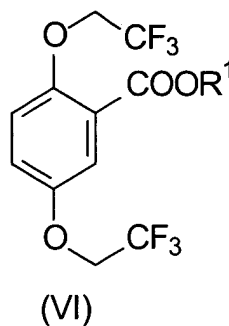


## IN THE CLAIMS

Please amend the claims as follows:

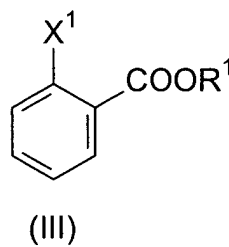
1. (currently amended) Process for the preparation of Flecainide, as Flecainide base or any pharmaceutically acceptable salts thereof, comprising:

preparation of a compound of formula VI



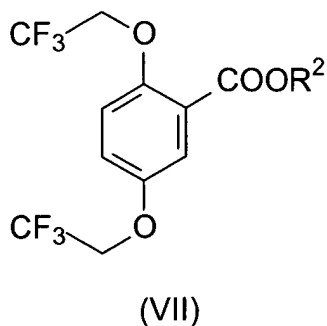
wherein R<sup>1</sup> is H, alkali metal or a C<sub>1</sub> to C<sub>9</sub> alkyl group;

from compounds of formula III



wherein X<sup>1</sup> is F, Cl, Br or I;

optional conversion of the compound of formula VI to the ester of formula VII by reacting with a hydroxyl compound R<sup>2</sup>OH;



wherein R<sup>2</sup> is C<sub>1</sub> to C<sub>9</sub> alkyl group, aryl group or succinimidyl;

amide formation of the compound of formula VI or VII forming flecainide base by reacting with 2-(aminomethyl)piperidine and;

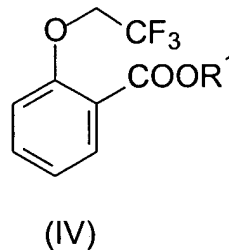
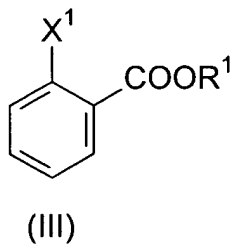
optionally forming a pharmaceutically acceptable salt thereof.

2. (original) The process of Claim 1 wherein the amide formation is selective.

3. (cancelled)

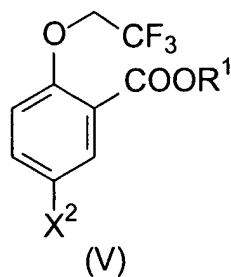
4. (currently amended) Process for the preparation of Flecainide, as Flecainide base or any pharmaceutically acceptable salts thereof, comprising

reaction of the 2-halobenzoic acid derivatives of formula III with an alkali or alkaline earth metal alkoxide of 2,2,2-trifluoroethanol in the presence of a copper-containing catalyst in a solvent to form 2-(2,2,2-trifluoroethoxy)benzoic acid derivatives of formula IV;



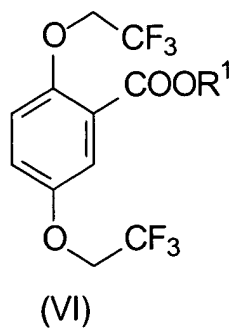
wherein X<sup>1</sup> is F, Cl, Br or I and R<sup>1</sup> is H, alkali metal or a C<sub>1</sub> to C<sub>9</sub> alkyl group;

halogenation of the compounds of formula IV to form 5-halo-2-(2,2,2-trifluoroethoxy)benzoic acid derivatives of formula V;



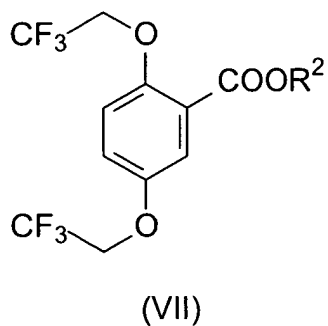
wherein X<sup>2</sup> is Cl, Br, or I.

reaction of the compounds of formula V with an alkali or alkaline earth metal alkoxide of 2,2,2-trifluoroethanol in the presence of a copper-containing catalyst in a solvent to form compounds of formula VI;



wherein R<sup>1</sup> is H, alkali metal or a C<sub>1</sub> to C<sub>9</sub> alkyl group;

optional conversion of the compounds of formula VI to a new ester of formula VII by reacting with hydroxyl compound R<sup>2</sup>OH;



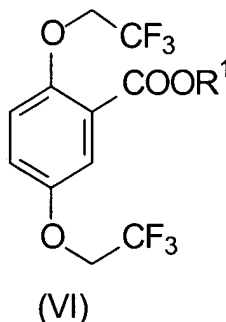
wherein R<sup>2</sup> is C<sub>1</sub> to C<sub>9</sub> alkyl group, aryl group or succinimidyl;

selective amide formation by reacting compounds of formula VI or VII with 2-(aminomethyl)piperidine forming flecainide base;

optionally forming a pharmaceutically acceptable salt thereof.

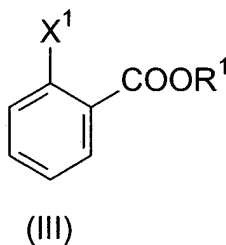
5. (original) The process of Claim 4 wherein either solvent comprises a polar solvent.
6. (original) The process of Claim 4 wherein the pharmaceutically acceptable salt is the monoacetate salt.
7. (original) The process according to Claim 4, wherein the alkali or alkaline earth metal alkoxide of 2,2,2-trifluoroethoxide is sodium, potassium, calcium or lithium 2,2,2-trifluoroethoxide.
8. (currently amended) The process according to Claim 4, wherein the alkali or alkaline earth metal alkoxide of 2,2,2-trifluoroethanol is synthesized by reacting 2,2,2-trifluoroethanol with a base selected from potassium *tert*-butoxide, sodium *tert*-butoxide, sodium isopropoxide and ~~or~~ sodium methoxide.
9. (cancelled)
10. (currently amended) The process according to Claim 9 4 wherein the ~~copper type~~ copper-containing catalyst comprises cupric chloride, cupric bromide, cupric iodide, cuprous chloride, cuprous bromide, cuprous iodide, copper (I) oxide, copper (II) oxide or copper-zinc alloy.
11. (original) The process according to Claim 4, wherein X<sup>2</sup> is Br.
12. (original) The process according to Claim 4, wherein R<sup>2</sup> is selected from methyl, ethyl, benzyl and phenyl.
13. (original) The process according to Claim 4, wherein the compound of formula VI or VII is 2,5-bis-(2,2,2-trifluoroethoxy)benzoate.
14. (original) The process according to Claim 13 wherein any of the reactions is carried out in aliphatic, cycloaliphatic or aromatic solvents from 5 to 10 carbon atoms or ethers from 4 to 10 carbon atoms.

15. (currently amended) The process according to Claim 14, wherein the solvents ~~comprises~~ comprise hexane, heptane, cyclohexane, tetrahydrofuran, 1,2-dimethoxyethane, diethyleneglycol dimethyl ether, toluene, xylene, or acetonitrile.
16. (original) The process according to Claim 13, wherein the reaction temperature is between 0°C to 150°C.
17. (original) The process according to Claim 13, wherein the temperature is between 50°C to 120°C.
18. (original) The process according to Claim 13, wherein the molar ratio between 2,5-bis-(2,2,2-trifluoroethoxy)benzoate and 2-aminomethylpiperidine is from 1:1 to 1:2.
19. (original) The process according to Claim 18, wherein the molar ratio is from 1:1 to 1:1.5.
- 20 (currently amended) The process for the preparation benzoic acid derivatives of formula VI ;



wherein R<sup>1</sup> is H, alkali metal or a C<sub>1</sub> to C<sub>9</sub> alkyl group;

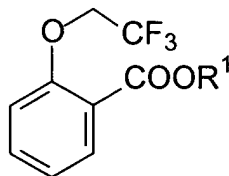
from compounds of formula III



wherein X<sup>1</sup> is F, Cl, Br or I;

comprising:

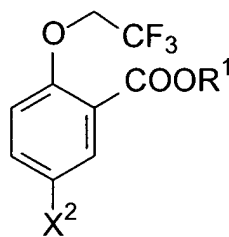
reaction of compounds of formula III with an alkali or alkaline earth metal alkoxide of 2,2,2-trifluoroethanol in the presence of a copper-containing catalyst in a solvent to form compounds of formula IV;



(IV)

wherein R<sup>1</sup> is H, alkali metal or a C<sub>1</sub> to C<sub>9</sub> alkyl group;

halogenation of the compounds of formula IV to form compounds of formula V;



(V)

wherein X<sup>2</sup> is Cl, Br, or I[.];

reaction of compounds of formula V with an alkali or alkaline earth metal alkoxide of 2,2,2-trifluoroethanol in the presence of a copper-containing catalyst in a solvent.

21. (original) The process according to Claim 20 wherein either solvent comprises a polar solvent.
22. (original) The process according to Claim 20, wherein the alkali or alkaline earth metal alkoxide of 2,2,2-trifluoroethoxide is sodium, potassium, calcium or lithium 2,2,2-trifluoroethoxide.
23. (currently amended) The process according to Claim 20, wherein the alkali or alkaline earth metal alkoxide of 2,2,2-trifluoroethoxide is synthesized by reacting 2,2,2-trifluoroethanol with a base

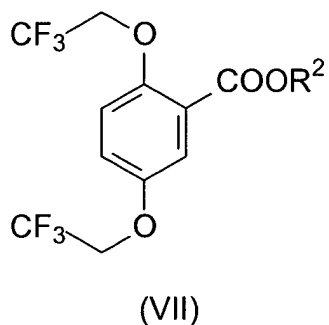
selected from potassium *tert*-butoxide, sodium *tert*-butoxide, sodium isopropoxide and ~~or~~ sodium methoxide.

24. (cancelled)

25. (currently amended) The process according to Claim 24 20 wherein the copper-containing ~~copper-type catalyst is selected from~~ comprises cupric chloride, cupric bromide, cupric iodide, cuprous chloride, cuprous bromide, cuprous iodide, copper (I) oxide, copper (II) oxide, or copper-zinc alloy ~~and the like~~.

26. (original) The process according to Claim 20, wherein X<sup>2</sup> is Br.

27. (currently amended) The process for the preparation of Flecainide from 2,5-bis(2,2,2-trifluoroethoxy)benzoic acid derivatives of formula VII,



wherein R<sup>2</sup> is C<sub>1</sub> to C<sub>9</sub> alkyl group, aryl group or succinimidyl and wherein R<sup>2</sup> is not 2,2,2-trifluoroethyl or cynomethyl groups;

comprising the selective amide formation by reacting the benzoic acid derivative of formula VII with 2-(aminomethyl)piperidine.

28. (original) The process according to Claim 27, wherein the reaction is carried out in aliphatic, cycloaliphatic or aromatic solvents from 5 to 10 carbon atoms or ethers from 4 to 10 carbon atoms.

29. (currently amended) The process according to Claim ~~27~~ 28, wherein the solvents are selected from hexane, heptane, cyclohexane, tetrahydrofuran, 1,2-dimethoxyethane, diethyleneglycol dimethyl ether, toluene, xylene, acetonitrile.

30. (currently amended) The process according to Claim ~~27~~ 28, wherein the solvent is toluene or xylene.
31. (original) The process according to Claim 27, wherein the reaction temperature is between 0°C and 150°C.
32. (original) The process according to Claim 27, wherein temperature range is between 50°C and 120°C.
33. (original) The process according to Claim 27, wherein the molar ratio between the benzoic acid derivative and 2-aminomethylpiperidine is from 1:1 to 1:2.
34. (original).The process according to Claim 33, wherein the molar ratio is from 1:1 to 1:1.5.
35. (original) 5-Bromo-2-(2,2,2-trifluoroethoxy)benzoic acid.